



<u>WO Number</u> W1332	<u>Seq</u> 0	<u>Customer</u> Arena Pumps Ltd	<u>Customer Order Number</u> PO 5687/2	<u>Item</u> 1	<u>Delivery Date</u> 21/04/2007
<u>Quantity</u> 90	<u>Build Quantity</u> 90	<u>Description</u> PLATE SUPPORT STRAP	<u>Drawing Number</u> 45464TRY-2 Issue 3	<u>Part Number</u> R5/788/8 Issue A	
*****FIRST OFF TO BE INSPECTED*****				<u>Contract Review :-</u>	






<u>Batch Number</u>	<u>Quantity</u>	<u>Workshop Date</u>	<u>Delivery Date</u>	<u>Notes</u>
BRN1847	33	25/08/2005	25/08/2005	****PART BATCH****
BRN1848	25	25/07/2005	15/09/2005	
BRN1849	32	25/07/2005	20/10/2005	

<u>Material</u> EN57 50MM DIA	<u>Specification</u> EN57	<u>Qty Req</u> 45	<u>Qty. Sourced</u> Bar 45	<u>Bal. Req'd.</u> 0
<u>Supplier</u> HASKEL LTD	<u>PO No:</u> 2633	<u>Batch No.</u> RM704	<u>Supplier CoC.</u> BN7777	<u>Date Issued</u> 25-Jul-05

<u>Part</u> 12MM STAINLESS STEEL BOLTS	<u>Specification</u> 12MM	<u>Qty Req</u> 90	<u>Bal. Req'd.</u> 90	<u>Qty. Sourced</u> 0
<u>Supplier</u> Felix Fastners Ltd	<u>PO No:</u> PO 67A	<u>Batch No.</u> PRN136	<u>Supplier CoC.</u> CV444	<u>Date Issued</u> 25-Jul-05

<u>SubContract</u> STRESS RELI EVE	<u>Supplier</u> Hoyt Darchem PLC	<u>PO No:</u> PO4455	<u>Sup. CoC.</u> CoC568	<u>Date Issued</u> 25-Jul-05
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<u>Tooling</u> FIXTURE	<u>Supplier</u> COTMOOR TOOL & JIG	<u>PO No:</u> VERBAL - PAUL	<u>Date Issued</u> 25-Jul-05
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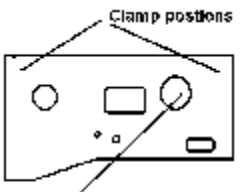



<u>Ops</u>	<u>Centre</u>	<u>Remarks</u>	<u>Setting Time</u>	<u>Run Time</u>	<u>Total Time</u>
10	HASS1	BLOCK JOB TO MAX SIZE	40.00	12.00	18.67
			 OP4399		
20	BMC20	MILL ALL SLOTS AND DRILL HOLES	45.00	4.00	6.75
			 OP4400		
30	TORNADO	TURN OD TO SIZE - BORE ID TO LIMIT	10.00	5.00	7.67
			 OP4401		
40	ARROW	MILL RAD ON LARGE DIA TO 250MM SIZE DEBURR INSPECTION TO SUIT	20.00	34.00	51.33
			 OP4402		
50	BEN	SET AND WELD SUPPORT LUGS FIX 2 BSP X 2 BSP	120.00	0.00	2.00
			 OP4403		



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Quantity 90	Build Quantity 90	Description PLATE SUPPORT STRAP	Drawing Number 45464TRY-2 Issue 3	Part Number R5/788/8 Issue A	

*****FIRST OFF TO BE INSPECTED*****

Contract Review :-

<u>Ops</u>	<u>Centre</u>	<u>Remarks</u>	<u>Setting Time</u>	<u>Run Time</u>	<u>Total Time</u>
60	BMC20	MILL SLOTS TO DRAWING TURN AND TAP 8MM LUG HOLES	250.00	12.00	22.17
			 OP4404		
70	YAM	TURN 70.3MM BORE TO SIZE AND CHAMFER	45.00	4.00	6.75
			 OP4405		
80	HAAS1	MILL POCKETS WITH ISLANDS USE - CAD PROGRAM	30.00	12.00	18.50
			 OP4406		
90	SUBCON	HEAT TREATMENT	0.00	0.00	0.00
			 OP4407		
100	ARROW	SKIM BACKS FLAT	20.00	2.00	3.33
 <p>Clamp positions</p> <p>Hole 21mm dia to +/- .02 Check with Jig 234A-Nato 12</p>			 OP4408		
110	CMM	CMM INSPECTION	20.00	1.00	1.83
			 OP4409		
120	PACKING	PACKAGE AS PER CUSTOMER REQIRMENTS	20.00	0.00	0.33
			 OP4410		